## **Claims**

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1.

In a package that includes a container having a label secured thereto by a layer of adhesive and a closure secured to said container, the improvement for identifying said package including at least one of said container, said adhesive and said closure having a plurality of micro-particle taggants with multiple colored layers to provide a code for identifying said package.

2.

The package set forth in claim 1 wherein at least one of said container and said closure is of molded plastic construction, and wherein said plurality of micro-particle taggants is molded into at least one of said container and said closure.

3.

The package set forth in claim 2 wherein said container or closure is of multilayer construction, and wherein said plurality of micro-particle taggants is embedded in at least one layer thereof.

4.

The package set forth in claim 3 wherein said plurality of micro-particle taggants is embedded in an intermediate layer of said container or closure.

The package set forth in claim 1 wherein said micro-particle taggants are embedded in said layer of adhesive that secures said label to said container. 2

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The package set forth in claim 1 wherein said plurality of micro-particle taggants includes at least one of a fluorescing agent and a magnetic charge to enable initial detection of the presence of said plurality of micro-particle taggants.

A packaging component that includes at least one layer of material blended with micro-particle taggants so as to render said packaging component identifiable and traceable back to a source.

8.

The packaging component set forth in claim 7 wherein said packaging component includes a wall having said micro-particle taggants molded therein.

9.

The packaging component set forth in claim 8 includes a container of multilayer construction wherein said micro-particle taggants are embedded in at least one of layer thereof.

10.

The packaging component set forth in claim 9 wherein said micro-particle taggants are embedded in a barrier layer of said container.

The packaging component set forth in claim 7 includes a container having a label adhered thereto, wherein said micro-particle taggants are embedded in a layer of adhesive that secures said label to said container.

12.

The packaging component set forth in claim 7 wherein said component is a closure having said taggants disposed in at least one of a shell of said closure, a liner of said closure, and an adhesive that secures said liner to said shell.

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13.

The packaging component set forth in claim 7, wherein said micro-particle taggants include at least one of a fluorescing agent and a magnetic charge to enable initial detection of the presence of said micro-particle taggants.

14.

A method of making a plastic packaging component with micro-particle taggants having multiple color layers, said method including at least one of:

blending said micro-particle taggants in at least one resin used to mold said plastic packaging component; and

blending said micro-particle taggants in an adhesive used to attach a label to said plastic packaging component.

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15.

A hollow molded plastic container that includes at least one layer of plastic material and a plurality of micro-particle taggants in said layer, said taggants having colored layers to provide a code for identifying the container.

16.

The container set forth in claim 15 wherein said container has a body with multiple plastic layers, and wherein said multiple particle taggants are disposed in at least one of said layers.

17.

The container set forth in claim 16 wherein said layers include two outer layers and at least one intermediate layer, with said taggants being disposed in said intermediate layer.

18.

A closure that includes a plastic shell, and wherein a plurality of micro-particle taggants are embedded in said shell, in a liner within said shell, and/or within an adhesive disposed between said liner and said shell.